



TRINOXFLEX



Effective, quick and particularly economical

The TRINOXFLEX from FLEX offers a versatile and above all adaptable finishing system for stainless steel processing.

A patented claw coupling allows the burnishing and pipe belt sanding attachments to be positioned and changed over on the BME 14-3 L basic drive without the need of tools. For particularly effective, quick and economical working. Thanks to the changeover system, there's no need to buy two machines. Another

attachment can be added to the system at any time. FLEX also supplies a complete set with burnishing and pipe belt attachment. All versions are available in an $L\text{-BOXX}^{\otimes}$.



One drive - two applications



Unique

The innovative quick-action coupling allows the tool attachments for burnishing and pipe belt sanding to be changed over quickly and without the need of tools.



Burnishing attachment

The burnishing attachment makes it possible to work close up to an edge and is also suitable for narrow rollers.



Simple and quick

The tool attachment can be changed over easily and quickly simply by releasing the clamping lever.



Pipe belt attachment

The high-quality light alloy sanding arm with spring bearings and two deflection rollers wraps around pipes up to max. 270° and makes it possible to work close to an edge at wall connections. Guard plates prevent chips from flying off towards the user. In addition, the vulcanised convex drive roller ensures that the belt runs safely in the centre of the drive roller.





The ideal burnishing machine

The high-torque 1400 watt motor, the continuously adjustable speed and the burnishing attachment make the TRINOXFLEX the ideal tool for grinding, burnishing, brushing and mirror-finish polishing. The triple winding guard protects the tool against metal dust, thereby extending its service life.

TECHNICAL DATA BSE 14-3 100	
Power input	1400 watts
Power output	880 watts
Max tool Ø	125 mm
Tool width	100 mm
Attachment holder BME 14-3 L	Quick-action coupling
Attachment holder BSE 14-3 100	19 mm
No-load speed	1000-3500 rpm
Cable length	4.0 m
Weight BSE 14-3 100	2.9 kg



Fleece abrasive

The flexible fleece roller with pleated fleece abrasive is ideal for producing an almost smooth sanding finish on stainless steel, copper, aluminium, brass etc.



They go together

The extensive range of FLEX abrasive agents offers the right fleece abrasive, the right brush and much more besides for almost every task.



Adapts itself to any position Even the grip position of the burnishing attachment can be variably adjusted to suit your needs.

BSE 14-3 100

TRINOXFLEX burnishing machine

- Tool-free sanding tool change via a patented quickchange system
- Burnishing attachment with variable adjustment makes it possible to work close to an edge, also suitable for narrow rollers, incl. edge guide

Standard supply BSE 14-3 100 set

1 sanding attachment for burnishing BS 100	433.462
1 rubber air roller	433.896
1 air pump	256.284
 1 fleece abrasive A 280/fine 	256.975
 1 super-finishing sleeve S 600 	436.429
 1 super-finishing sleeve S 1500 	436.437
 1 grinding sleeve MESHFLEX A 400 	434.612
• 3 grinding sleeves ZIRCOFLEX P 80 3 pc. from	434.515
 3 grinding sleeves ZTRCOFLEX P 1203 nc. from 	434.523

- 3 grinding sleeves CERAFLEX K 120 3 pc. from 434.566
 3 sanding sleeves CORUFLEX P 180 3 pc. from 434.574
- 3 sanding sleeves CORUFLEX P 180 3 pc. from 434.5/4
 1 carrying case L-BOXX[®] 238 414.093
- 1 case insert 433.918

Part							
BSE 14-3 100*	433.411	450.979					
BSE 14-3 100 set	433.438	450.987					

^{*} Supplied in box incl. sanding attachment for burnishing BS 100

Wrap angle up to 270°

For coarse sanding, burnishing and polishing stainless steel and other materials up to a mirror finish. The wide 270° wrap angle allows a pipe to be finished in just two operational steps. The continuously adjustable speed allows the belt speed to be optimally adapted to the material requirements. Precise sanding belt guidance ensures a uniform surface pattern.

The sanding belt can be changed without using tools.

ergonomic.

TECHNICAL DATA BRE 14-3 125 SET	
Power input	1400 watts
Power output	880 watts
Belt speed	3:5-10 m/sec
Belt dimensions	760 x 40 mm
Max pipe Ø	125 mm
Cable length	4.0 m
Weight	3.6 kg



Sits well in your hand Optimum guidance of the TRINOXFLEX is possible thanks to the narrow grip circumference and a qrip position that is particularly

a

It couldn't be more simple

Simply release the clamping lever and the tool attachment can be changed over easily and quickly.



Adapts itself to any position

The quick-action coupling allows the tool attachments to be used in a range of positions. The position of the handle can be adjusted as required, for example.

BRE 14-3 125 Set

Pipe belt sander

- High-quality sanding arm with spring suspension: made of light alloy with 2 deflection rollers. For optimal wrap around of pipes up to 270° max.
- Change sanding belt: quickly and without tools

Standard supply

1 sanding attachment, pipe belt B	R 125 433.470
1 super-finishing belt S 600	326.917
1 super-finishing belt S 1500	326.933
1 grinding belt MESHFLEX A 240	1 pc. from 326.879
1 grinding belt MESHFLEX A 400	1 pc. from 326.852
5 sanding belts CORUFLEX P 80	5 pc. from 326.739
5 sanding belts CORUFLEX P 120	5 pc. from 326.755
5 sanding belts CORUFLEX P 220	5 pc. from 326.771
 1 carrying case L-BOXX[®] 238 	414.093
1 case insert	433.918

Part BRE 14-3 125 set	Part number 230 V	Part number 110 V
BRE 14-3 125 set	433.446	450.995



Burnishing machine and pipe belt sander in a set

Two in one

The attractive complete set in the practical L-BOXX®



Burnishing machine and pipe belt sander in a set

 Tool-free sanding tool changeover via a patented quick-change system

Standard supply

ì	 1 sanding attachment, pipe belt BF 	R 125	433.470
ì	 1 sanding attachment for burnishing 	ng BS 100	433.462
ì	1 rubber air roller		433.896
ì	1 air pump		256.284
ì	1 super-finishing belt S 600		326.917
ì	1 super-finishing belt S 1500		326.933
ì	1 grinding belt MESHFLEX A 240	1 pc. from	326.879
ì	1 grinding belt MESHFLEX A 400	1 pc. from	326.852
ì	5 sanding belts CORUFLEX P 80	5 pc. from	326.739
	5 sanding belts CORUFLEX P 120	5 pc. from	326.755
ì	5 sanding belts CORUFLEX P 220	5 pc. from	326.771
	1 carrying case L-BOXX [®] 238		414.093
	1 case insert		433.918

Part	Part number 230 V	Part number 110 V
BSE 14-3 INOX SET	433.454	451.002



TECHNICAL DATA	
Power input	1400 watts
Power output	880 watts
Belt speed	3.5-10 m/sec
Belt dimensions	760 x 40 mm
Max. pipe Ø	125 mm
Max. tool Ø	125 mm
Tool width	100 mm
Attachment holder BSE 14-3 100	19 mm
No-load speed	1000-3500 rpm
Cable length	4.0 m
Weight BME 14-3 L (basic motor)	2.1 kg
Weight BSE 14-3 100	2.9 kg
Weight BRE 14-3 125 set	3.6 kg

Accessories

Туре	Description	Part	Dimensions in mm	Grit	Packing unit	Part No.	BSE 14-3 100	BRE 14-3 125 set	BSE 14-3 INOX set
Sanding attachment	TRINOXFLEX sanding attachment with integrated handle for burnishing.	BS 100			1	433.462	•	•	
Karo	A								
Condition attack mont	TRINOVELEY	DD 405			1	(22 (70			
pipe belt	bly via the quick-change system. Attachment with variable adjustment.	BR 125			1	433.470	F	-	
77									
)							_	
Rubber air roller	For careful grinding of contours.	AS 100×100	100 Ø x 100		1	433.896	•		
					_				
Expansion roller		ES 100×100	100 Ø x 100		1	433.926			
	the rubber holder and held securely in place by the centrifugal force.								
	r pump To inflate the rubber air roller.					-		_	
Air pump						256.284	•		
Drive reller	With stainless stool guide dises. Additional equipment needed, spacer	RA 62×70 INOX	62 Ø x 70		1	303.054		L	_
Drive rotter	ring set (part no. 250.522).	RA 62X/0 INOX	62 Ø X 70		1	303.054	F		
(12)									
Poli-clean	Hard-structured fleece wheel. To clean welds, and thorough removal of rust and oxide layers.		100 Ø x 100	extra coarse	1	257.375		H	
Tota cicum			100 0 x 100	CXCIU COUISC		237.373	-		
ase and oxide tayers.									
					_				
Abrasive flap wheel	Flexible abrasive wheel with individual, flexible sanding flaps and key		100 Ø x 50	P 40	1	250.496	•		
141/	groove. Number required: 2 pieces. To remove paint, linishing and creat-		100 Ø x 50	P 60	1	250.498			
	40 can remove even deep scratches on stainless steel.		100 Ø x 50	P 80	1	250.499		<u> </u>	
Thursday.			100 Ø x 50 100 Ø x 50	P 120 P 180	1	250.501 250.504	H		H
41111			100 Ø x 50	P 240	1	250.505			
			100 Ø x 100	P 40	1	358.827			
			100 Ø x 100 100 Ø x 100	P 60	1	358.835 358.843	H	H	H
			100 Ø x 100	P 120	1		Ē		Ħ
			100 Ø x 100	P 180	1	358.878			
Tan flagge shreetiye	Flavible flaces velles with high payformage flaces abreains Manimum		100 Ø x 100	P 240	1	358.886 377.910	H		
Top fleece abrasive	service life and high sanding power reduce the sanding time. For		100 Ø x 100 100 Ø x 100	A 80 (coarse) A 180 (medium)	1	377.910	Ħ		H
	In roller For use with grinding and polishing sleeves. They are simply pushed of the rubber holder and held securely in place by the centrifugal force. To inflate the rubber air roller. With stainless steel guide discs. Additional equipment needed: space ring set (part no. 250.522). Hard-structured fleece wheel. To clean welds, and thorough removal rust and oxide layers. Flexible abrasive wheel with individual, flexible sanding flaps and ke groove. Number required: 2 pieces. To remove paint, linishing and cre ing a strong texture. Removes scratches, rust, old paint, scale, burrs, 40 can remove even deep scratches on stainless steel. Flexible fleece roller with high-performance fleece abrasive. Maximus service life and high sanding power reduce the sanding time. For stainless steel, steel, copper, brass and aluminium. To clean, burnish and smooth. Flexible polishing wheel made of abrasive grit-embedded nylon fabri with key groove. Number required: 2 pieces (only for 50 mm wide flee Produces spectacular finishes on stainless steel, copper, aluminium, brass etc. Also for cleaning oxidized layers and smoothing plastic materials and wood.		100 Ø x 100	A 280 (fine)	1	377.937	•		
The second second									
Fleece abrasive	Flexible polishing wheel made of abrasive grit-embedded nylon fabric		100 Ø x 50	A 80 (coarse)	1	250.509		\vdash	
	with key groove. Number required: 2 pieces (only for 50 mm wide fleece).		100 Ø x 50	A 160 (medium)	1	250.510	Ē		Ē
	brass etc. Also for cleaning oxidized layers and smoothing plastic		100 Ø x 50	A 280 (fine)	1	250.512			
Sanding attachment for burnishing TRINDXFLEX sanding attachment with integrated handle for burnishing. Tool-free assembly via the quick-change system. TrindxFLEX sanding attachment for pipe belt sanding. Tool-free assembly via the quick-change system. TrindxFLEX sanding attachment for pipe belt sanding. Tool-free assembly via the quick-change system. Attachment with variable adjustment. TrindxFLEX sanding attachment for pipe belt sanding. Tool-free assembly via the quick-change system. Attachment with variable adjustment. To reareful grinding of contours. For use with grinding and polishing sleeves. They are simply pushed onto the rubber holder and held securely in place by the centrifugal force. With stainless steel guide discs. Additional equipment needed: spacer ring set (part no. 250.522). Poil-clean Hard-structured fleece wheel. To clean welds, and thorough removal of rust and oxide layers. Abrasive flap wheel Flexible abrasive wheel with individual, flexible sanding flaps and key groove. Number required: 2 pieces. To remove paint, tinishing and creating a strong texture. Removes cratches, rust, old paint, scale, burrs. Grit 40 can remove even deep scratches on stainless steel. Top fleece abrasive Flexible golishing wheel made of abrasive grit-embedded nylon fabric with key groove. Number required: 2 pieces (only for 50 mm wide fleece). Produces spectacial finishes on stainless steel, copper, brass and aluminium. To clean, burnish and smooth. Flexible polishing wheel made of abrasive grit-embedded nylon fabric with key groove. Number required: 2 pieces (only for 50 mm wide fleece). Produces spectacial finishes on stainless steel, copper, aluminium, brass etc. Also for cleaning oxidized layers and smoothing plastic materials and wood.		100 Ø x 50 100 Ø x 100	A 400 (very fine) A 80 (coarse)	1	250.513 256.973				
		100 Ø x 100	A 160 (medium)	1	256.974	Ħ		Ħ	
			100 Ø x 100	A 280 (fine)	1	256.975	•		•
Flan/flagge shreeting	Florible combination of absence flor and flores the state of the state		100 Ø x 100	A 400 (very fine)		256.976		\vdash	른
гтар/ пеесе аргазіче	required: 2 pieces (for 50 mm width). Suitable for creating a matt finish		100 Ø x 50 100 Ø x 50	P 80/A 160 P 150/A 280	1	250.515 250.516	H	<u> </u>	믐
			100 Ø x 50	P 240/A 280	1	358.894	Ē		Ī
MATERIAL STATES			100 Ø x 100	P 80/A 160	1	256.977			
			100 Ø x 100 100 Ø x 100	P 150/A 280 P 240/A 280	1	256.978 358.908	H	\vdash	H
			100 N X 100	1 LTU/ N LOU	1	330.300		-	

Accessories

Туре	Description	Part	Dimensions in mm	Grit	Packing unit	Part No.	BSE 14-3 100	BRE 14-3 125 set	BSE 14-3 INOX set
Pleated fleece abrasive	The flexible fleece roller with pleated fleece abrasive puts an almost		100 Ø x 100	A 100	1	347.272		Н	
	smooth sanding finish on stainless steel, copper, aluminium, brass etc.		100 Ø x 100	A 180	1	347.280		П	
			100 Ø x 100	A 280	1	347.299	•	H	
1999357									
Fine polishing roller	Soft rubber polishing wheel made of abrasive grit embedded in rubber	Fine sanding roller K60 D100x50	100 Ø x 50	K 60	1			Ш	
	compound. Number required: 2 pieces. For particularly bright lengthwise structures. Best effect on stainless steel.	Fine sanding roller K180 D100x50	100 Ø x 50	K 180	1	250.526			
Nylon brush	Embedded with abrasive grit. Flexible, interspersed plastic brush. For		100 Ø x 70	S 80	1	251.624		Н	
Tyton brush	deburring, cleaning, roughening and smoothing. (Can also be used on		1000000	3 00	+-	2311021	-	H	
	wood, for brushing and removal of fibres.) Equipment required: 1 piece plus the spacer ring set (part no. 250.522).								
Stainless steel wire brush	Flexible stainless steel wire brush. Derusting, deburring, roughening and		100 Ø x 70		1	251.625		\vdash	
	paint removal. Equipment required: 1 piece plus the spacer ring set (pano. 250.522). From twisted, strong, gold-coloured steel wire. Very hard and stiff. Derusting, deburring, dirt and old paint removal. To enhance grain of								
THE WAY TO SEE								Н	
Stranded wire brush			100 Ø x 70		1	251.626	-		
	Soft. flexible felt polishing wheel. Number required: 2 pieces. Use with								
Poli-felt	Soft, flexible felt polishing wheel. Number required: 2 pieces. Use with polishing pastes and creams for mirror finish.		100 Ø x 50		1	257.374			
								$\vdash \vdash$	
Cotton buffing wheel	Polishing ring made of impregnated cotton cloth. Polishes aluminium, copper, brass and stainless steels to mirror finish. Equipment required:		100 Ø x 10		8	317.950		П	
	copper, brass and stainless steels to mirror finish. Equipment required: 8 pieces plus spacer ring set (part no. 250.522).								
								П	
Super-finishing sleeve	For two-stage polishing to mirror finish without the need for polishes.	100x100 SU-S600	100 Ø x 100	S 600	1	436.429			
		100x100 SU-S1500	100 Ø x 100	S 1500	1	436.437		Ш	
ZIRCOFLEX grinding sleeve	Grinding sleeve with high-quality, self-sharpening zirconium corundum	100x100 ZI-P60 VE5	100 Ø x 100	P 60	5	434.507		H	
	for a longer service life. High abrasion performance for coarse and intermediate grinding of steel and stainless steel surfaces.	100x100 ZI-P80 VE5	100 Ø x 100	P 80	5	434.515		П	Ē
	intermediate grinding or steel and stainless steel surraces.	100x100 ZI-P120 VE5	100 Ø x 100	P 120	5	434.523	-	Н	
CERAFLEX grinding sleeve	Flexible high-performance grinding sleeve for optimum grinding per-	100×100 CE-K60 VE5	100 Ø x 100	60	5	434.531			
oz.on zzw.grmung steeve	formance, with high abrasion and an extremely long service life thanks	100x100 CE-K80 VE5	100 Ø x 100	80	5	434.558		H	Ħ
	to self-sharpening, micro-crystalline ceramic grit for preliminary and intermediate sanding of stainless steel surfaces. Cool grinding thanks to additional multi-bonding.	100x100 CE-K120 VE5	100 Ø x 100	120	5		-		
CORUFLEX sanding sleeve	Highly flexible sanding sleeve with annealed corundum grit and	100×100 CR-P180 VE5	100 Ø x 100	P 180	5	434.574		$\vdash\vdash$	П
January Steeve	active-grinding agents for finishing stainless steel. Particularly suitable	100×100 CR-P240 VE5	100 Ø x 100	P 240	5	434.582	-	Н	Ħ
	for fine sanding.								
MESHELEY grinding closus	For removing minor damage, seratches, appealing colours, viet 51-	100x100 SU-S1500	100 Ø x 100	A 100	1	434.590	-	$\vdash\vdash$	_
MESHFLEX grinding sleeve	For removing minor damage, scratches, annealing colours, rust film, scale and dirt. On thin sheet metal, annealing colours on welds can be	100x100 SU-S1500 100x100 ME-A240	100 Ø x 100 100 Ø x 100	A 100	1	434.590	H	H	H
	removed without heat distortion. Suitable for grinding, cleaning and	100x100 ME-A240	100 Ø x 100	A 400	1	434.612	H	H	H
	finishing work on stainless steel, steel, titanium alloys, light alloys, non-ferrous metals and plastics.								
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Accessories

Туре	Description	Part	Dimensions in mm	Grit	Packing unit	Part No.	BSE 14-3 100	BRE 14-3 125 set	BSE 14-3 INOX set
Velcro sanding belt	For coarse sanding of pipes and pipe fittings. Use with: drive roller RA		600 x 40	P 60	10	284.718			
9	62x70 INOX 303.054.		600 x 40	P 120	10	284.726			
Velcro fleece abrasive	For final polishing of pipes and pipe fittings. Use with: drive roller RA		600 x 40	A 100	2	281.069			
	62x70 INOX 303.054.		600 x 40	A 180	2	281.077			
			600 x 40	S 400	2	281.085			
Super-finishing belt	For polishing stainless steel to mirror finish. Use with: drive roller RA 62x70 INOX 303.054.		600 x 40	S 1500	2	318.736			
Velcro drive-belt, blue	For closing and re-opening the various belts. Simple to use - tension-proof to 100 kg. Use with: drive roller RA 62x70 INOX 303.054.		700 x 30		2	281.050			
Adhesive tape for sanding	To close open-ended sanding belts. Use with: drive roller RA 62x70 INOX		40 x 5000		1	251.838	-	L	
belt	303.054.		40 X 5000		1	251.030			
ZIDCOELEV and a dia a halt		760/0 7I D26 VE 10	760 (0	D 26	10	/20 /6/		_	
ZIRCOFLEX grinding belt	Grinding belt with high-quality, self-sharpening zirconium corundum for a longer service life. High abrasion performance for coarse and interme-	760x40 ZI-P36 VE 10 760x40 ZI-P40 VE 10	760 x 40 760 x 40	P 36		438.464	H	-	
A Part of the last	a longer service life. High abrasion performance for coarse and intermediate grinding of steel and stainless steel surfaces.	760x40 ZI-P60 VE 10	760 x 40	P 60		438.480	Ħ	-	
		760x40 ZI-P80 VE 10	760 x 40	P 80		438.499	Ē		
	Flexible high-performance sanding helt for ontinum sanding perfor-	760x40 ZI-P120 VE 10	760 x 40	P 120		438.502		-	
CERAFLEX sanding belt	Flexible high-performance sanding belt for optimum sanding performance, with high abrasion and an extremely long service life thanks to self-sharpening, micro-crystalline ceramic grit for initial and	760x40 CE-K60 VE 10	760 x 40	K 60	10	438.510			
		760x40 CE-K80 VE 10	760 x 40	K 80	10	438.529			
	intermediate sanding on stainless steel surfaces. Cool sanding thanks to additional multi-bonding.	760x40 CE-K120 VE 10	760 x 40	K 120	10	438.537			
CORUFLEX sanding belt	Highly flexible sanding belt with annealed corundum grit and ac-	760x40 CR-P80 VE10	760 x 40	P 80	10	326.739		•	
	tive-grinding agents for finishing stainless steel. Particularly suitable for fine sanding.	760x40 CR-P120 VE10	760 x 40	P 120	10	326.755			
	Tot fine saliding.	760x40 CR-P180 VE10	760 x 40	P 180		434.906		•	
200		760x40 CR-P240 VE10	760 x 40	P 240	10	434.914		-	
MESHFLEX grinding belt	Removes minor damage, scratches, annealing colours, rust film, scale	760x40 ME-A100 VE3	760 x 40	A 100	3	326.895			
	and dirt. On thin sheet metal, annealing colours on welds can be	760x40 ME-A240 VE3	760 x 40	A 240	3			-	
	removed without heat distortion. Suitable for grinding, cleaning and finishing work on stainless steel, steel, titanium alloys, light alloys,	760x40 ME-A400 VE3	760 x 40	A 400	3	326.852		•	
	non-ferrous metals and plastics.								
Super-finishing belt	For two-stage polishing to mirror finish without the need for polishes.	760x40 SU-S600	760 x 40	S 600	1	326.917		•	
		760x40 SU-S1500	760 x 40	S 1500	1	326.933		•	
Transport case L-BOXX®	The robust L-BOXX® storage and transport system in impact-resistant	TK-L 238			1	414.093			
	plastic means all tools, accessories and consumables can be transported easily and comfortably to the site. Well thought-out inserts provide								
Vi Command	a neat and clear arrangement, ergonomically shaped handles and							L	
	additional grip recesses ensure flexible and comfortable handling. The incredibly simple click mechanism to join and separate the different							_	
	L-BOXX®es optimizes the transport of a stack. Fits perfectly onto the							H	H
	TÜV-approved Sortimo vehicle racking system without the need for an adapter. Load-bearing capacity of up to 25 kg per L-BOXX®, and up to 40							H	
	kg when transported as a stack. The lid can bears load of up to 100 kg.								
	Splash-proof. Without insert.								
		1							П

For more information about our metal surface finishing programme please contact your competent FLEX retailer or www.flex-tools.com



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Your FLEX retailer:

EN 455.342 / 07-2017